

Heppla® H5100 CL DEL

Material Description:

Heppla® H5100 CL DEL is a Acetal (POM) Homopolymer product filled with Lubricant. Characteristics include: chemical lubricant, designed for low wear and friction against metals.

General

Material Status	• Commercial: Active	
Availability	• Asia Pacific	• North America
	• Europe	• Latin America
	• Middle East	• Africa
Additive	• Lubricant	
Features	• Wear Resistant	• Lubricated
	• Homopolymer	• Fatigue Resistant
Processing Method	• Injection Molding	

Physical Properties	Typical Value	Unit	Test Method
Melt Mass-Flow Rate 190°C/2.16kg	15	g/10 min	ISO 1133
Moisture Content	< 0.2	%	

Mechanical Properties	Typical Value	Unit	Test Method
Yield Stress	65	MPa	ISO 527
Yield Strain	13.5	%	ISO 527
Strain at Break 50mm/min	24	%	ISO 527
Nominal Strain at Break	18.7	%	ISO 527
Tensile Modulus	3259	MPa	ISO 527
Flexural Modulus	2948	MPa	ISO 178

Impact Properties	Typical Value	Unit	Test Method
Notched Charpy Impact Strength			ISO 179/1eA
-30°C	8.2	kJ/m ²	
23°C	9.5	kJ/m ²	

Flammability	Typical Value	Unit	Test Method
Flammability Classification			IEC 60695-11-10
0.75mm	HB		
1.5mm	HB		
3mm	HB		

Electrical Properties	Typical Value	Unit	Test Method
CTI	600	V	IEC 60112

Thermal Properties	Typical Value	Unit	Test Method
Deflection Temperature Under Load			ISO 75-2
0.45 MPa	160	°C	
1.8 MPa	90	°C	
RTI, Electrical			UL 746B
0.75mm	50	°C	
1.5mm	100	°C	
3mm	100	°C	
RTI, Impact			UL 746B
0.75mm	50	°C	
1.5mm	80	°C	
3mm	80	°C	

0.75mm	50	°C
1.5mm	85	°C
3mm	85	°C

Melting Temperature (10°C/min)	178	°C	ISO 11357-1/-3
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Processing Information	Typical Value	Unit
Melt Temperature	210-220	°C
Melt Temperature Optimum	215	°C
Mold Temperature	80-100	°C
Mold Temperature Optimum	90	°C
Drying Time, Dehumidified Dryer	2-4	hr
Drying Temperature	80	°C
Hold Pressure Range	80-100	MPa

Notes:

ISO Mechanical properties measured at 4.0mm, ISO Electrical properties measured at 2.0mm, Test temperatures are 23°C unless otherwise stated.

NFD ADVANCED COMPOSITES

Hepla® H5100 CL DEL

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前, 请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告! 在干燥、吹扫和成型过程中, 少量有害气体或颗粒物质可能会在被释放, 这些可能会刺激眼睛, 鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解, 请勿污染树脂或超过我们为您推荐的热熔温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂, 以消除滑到的危险。

LEGAL NOTICES/法律声明

The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

上列数据只作参考用途, 它们可能会受不同因素的影响, 使用者有责任通过实验自行确定材料特性。上述资料根据现有测试得出, 对物料特性是否适合某特殊用途及特性不能给予保证, 数据也没有任何法律约束力。更多有关详细的产品监管信息, 请联系客户服务。

COMPANY/公司:

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感谢您访问新孚达 (NFD)! 我们秉承 "New Formula Designer" 的发展理念, 将科研创新与生产应用紧密相连, 无论您是设计师、工程师或者是采购专家, 我们都可以帮助您拓展业务并获得新的灵感。我们坚持诚信、合作、效率、创新的核心价值观, 始终把客户放在第一位。相比于我们的竞争对手, 我们专注于为您提供更先进的技术配方、更优质的产品, 更好的解决方案及更周到的售后服务, 我们懂市场、我们懂产品、我们更懂你们。

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